



**Subject: Choosing a correct Cutter bar knife Assembly.**

In an effort to simplify identification of cutter bars used on the 600, 700 (not including Model 705) & 800 series, you will need to answer the questions below. Additional information is available on SI 3-6.03

**Question #1** Is the cutter Bar prior to 95 or 95 and newer? \*

**Answer:** 1995+

**Question #2:** What blade coupler style is being used?

**Answer:** Smooth Bottom

**Question #3:** What is the cutting width or the number of blades?

Answer	Knife Assembly
30" or 15 Blades	590.59030
40" or 19 Blades	590.59031
45" or 23 Blades	590.59032
53" or 27 Blades	590.59033

**Answer:** Serrated Bottom

**Question #3:** What is the cutting width or the number of blades?

Answer	Knife Assembly
30" or 15 Blades	590.48928
40" or 19 Blades	590.48926
45" or 23 Blades	590.48909
53" or 27 Blades	590.48906

**Answer:** prior to 1995

**Question #2:** Are the individual blades mounted on top or below the blade mounting bar?

**Answer:** On top

**Question #3:** What is the cutting width or the number of blades?

Answer	Knife Assembly
44" with 15 blades	590.43544
44" with 22 blades	590.48946
50" with 17 blades	590.43553
50" with 25 blades	590.48948

**Answer:** Below

**Question #3:** Which direction are the rivets put into the Knife Assembly

**see SI 3-5**

**Answer:** Bottom up

**Question #4:** What is the cutting width or the number of blades?

Answer: Bottom Up	Knife Assembly
30" or 15 Blades	590.48928
40" or 19 Blades	590.48926
45" or 23 Blades	590.48909
53" or 27 Blades	590.48906

Answer: Top Down	Knife Assembly
30" or 15 Blades	590.59063
40" or 19 Blades	590.59064
45" or 23 Blades	590.59065
53" or 27 Blades	590.59066

\* When determining if a unit or an attachment is pre 95 or 95 and later, inspect the pto shaft. If the PTO shaft is splined, it is pre1995. If the PTO shaft has a 3-Dog Coupler, then it is a 95 and later unit and or attachment. The year of the power unit can also be determined by the model number as shown below.

Prior to 1995:	715	737	201	205	1995 & Later:	620	716	730	852
	725	745	203			705	718	732	946
	735	755	204			710	720	830	948
						710gx	722	850	